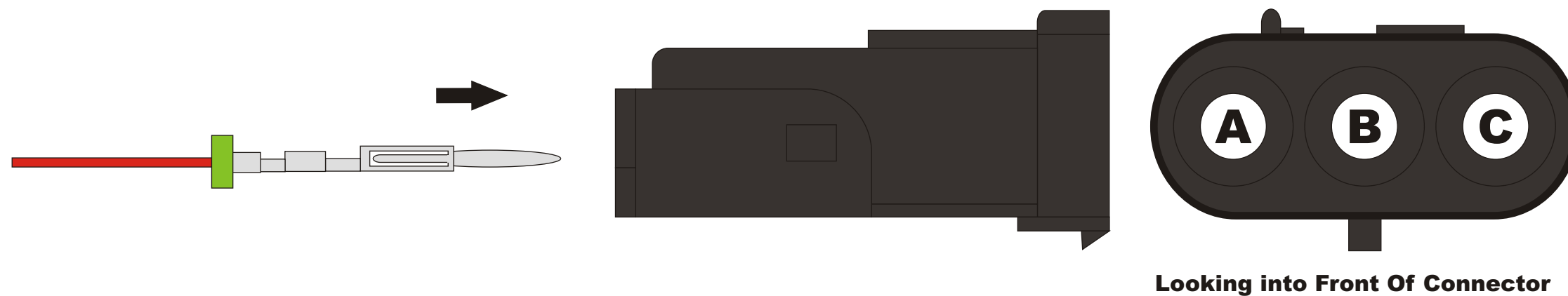


OXYGEN SENSOR PIN CONNECTION

OXYGEN SENSOR HARNESS SIDE CONNECTOR



FEED SEALING RING ONTO WIRE,
CRIMP PIN AND SEAL TO WIRE AND THEN INSERT INTO BACK OF PLUG